

## Apple's A15 Bionic System-on-Chip

*Analysis of Apple's A15 SoC in the iPhone 13 series - the fastest graphical performance on a smartphone chip*

Apple's A15 Bionic arrives as a performance leader in a smartphone processor industry expected to generate \$35b in revenue for chip designers. Yole Développement's market analysis expects the smartphone processor market to reach \$40b by 2026.

This full reverse costing study was conducted to provide insight on the technology data, manufacturing cost, and selling price of the Apple A15 Bionic System-on-Chip (SoC).

Apple's updated A series processor, the A15 Bionic SoC, is the world's fastest smartphone chip. The A15 Bionic is a 64-bit ARM-based SoC with 6-CPU in a big.LITTLE configuration, 5-GPU plus a 16-core Neural Engine. According to Apple's statement, the A15 delivers 50% faster graphics performance than any smartphone chip ever made. The chip has 15.8 billion transistors and was fabricated by TSMC on 5nm process, which also applies to the Apple M1 and Apple A14 Bionic. This game-changing chip now powers the iPhone 13 series and iPad mini 6th.

The A15 SoC side contains SRAM cache in the die and integrates external LPDDR4X DRAM with packaging. To integrate the DRAM die, Apple performed standard PoP technology which includes copper pillar, redistribution layers and silicon high-density capacitor integration.

In order to reveal all the details of the A15 Bionic, this report features multiple

analyses. This includes front-end construction analysis to reveal the most interesting features of the TSMC 5nm process, and back-end construction analysis for the packaging structure. Also provided is a detailed study of the SoC die analyses and its cross-sections. Moreover, in addition to a complete construction analysis using SEM cross-sections, material analyses, and delayering, we furnish a high-resolution TEM cross-section of a TSMC 5nm from the Apple M1. CT-scan (3D X-ray) is also provided to reveal the layout structure of the package. Lastly, this report contains a complete cost analysis and a selling price estimation of the component without the main PCB substrate.

### COMPLETE TEARDOWN WITH:

- Detailed photos
- Precise measurements
- Front-end structural analysis with TEM
- Back-end structural analysis with CT-scan
- Materials analysis
- Manufacturing process flow
- Supply-chain evaluation
- Manufacturing cost analysis

**Title:** Apple's A15 Bionic System-on-Chip

**Pages:** 112

**Date:** November 2021

**Format:** PDF & Excel file

**Price:** EUR 6,490

**Reference:** SPR21607

## TABLE OF CONTENTS

### Overview / Introduction

- Executive Summary
- Product Brief
- Reverse Costing Methodology
- Glossary

### Company Profile

- Apple - Company Profile & Products
- Apple Processors
- Apple A Series Processors
- A15 in Apple Products

### Physical Analysis

- Apple iPhone 13 Pro MAX - Teardown
  - ✓ Apple A15 package analysis
  - ✓ Views & dimensions
  - ✓ Opening
  - ✓ X-ray image
  - ✓ Cross-section
- DRAM
  - ✓ View & dimensions
  - ✓ Cross-section
- A15 Processor Die

- ✓ View & dimensions
- ✓ Delayering
- ✓ Die process
- ✓ Die cross-section
- 5nm Process FEOL
  - ✓ Summary
  - ✓ TEM along PMOS fin
  - ✓ TEM across fin

### Manufacturing Process

- Global Overview
- A15 SoC Front-End
- A15 SoC Wafer Fabrication Unit
- A15 SoC Back-End
- inFO Packaging Process

### Cost Analysis

- Cost Analysis Summary
- Yields Explanation & Hypotheses
- A15 SoC Wafer & Die Cost
- inFO Packaging Cost

### Selling Price

## AUTHORS



*Ying-Wu Liu serves as a Technology & Cost Analyst at System Plus Consulting. Ying-Wu's core expertise is Integrated Circuits technologies. Ying holds a master's degree in Theoretical Physics from the National Tsing Hua University (Taiwan), and a master in Integration, Security and Trust in Embedded systems from the Grenoble INP, ESISAR (France).*



*Véronique Le Troadec has joined System Plus Consulting as a laboratory engineer. Coming from Atmel Nantes, she has extensive knowledge in failure analysis of components and in deprocessing of integrated circuits.*

## RELATED ANALYSES



### Apple's A14 Bionic System-on-Chip

*Analysis of Apple's A14 SoC in the iPhone 12 and iPad Air 4th, including TSMC's first 5nm processor with updated inFO packaging.*  
November 2021 - EUR 6,490\*



### Apple M1 System-on-Chip

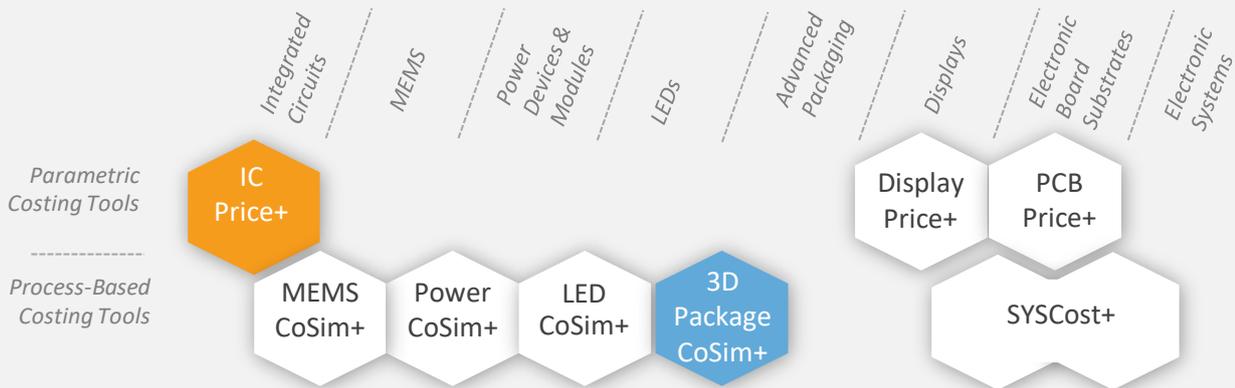
*A deep-dive analysis of Apple's first in-house CPU for Mac.*  
December 2020 - EUR 6,490\*



### Computing and AI Technologies for Mobile and Consumer Applications 2021

*Penetrating everyday products will see the market for AI technologies for the consumer market reach \$5.6B in 2026.*  
October 2021 - EUR 6,490\*

## COSTING TOOLS



Our analysis is performed with our costing tools 3D Packaging CoSim+ and IC Price+.

System Plus Consulting offers powerful costing tools to evaluate the production cost and selling price from single chip to complex structures.

### 3D Packaging CoSim+

Cost simulation tool to evaluate the cost of any Packaging process: Wafer-level packaging, TSV, 3D integration...

### IC Price+

The tool performs the necessary cost simulation of any Integrated Circuit: ASICs, microcontrollers, DSP, memories, smartpower...

## ABOUT SYSTEM PLUS CONSULTING

### WHAT IS A REVERSE COSTING®?

Reverse Costing® is the process of disassembling a device (or a system) in order to identify its technology and calculate its manufacturing cost, using in-house models and tools.



### CONTACTS

#### Headquarters

22, bd Benoni Goullin  
Nantes Biotech  
44200 Nantes  
France  
+33 2 40 18 09 16  
sales@systemplus.fr

#### Europe Sales Office

Lizzie LEVENEZ  
Frankfurt am Main  
Germany  
+49 151 23 54 41 82  
lizzie.levenez@yole.fr

#### America Sales Office

Hal LEVY  
Western USA & Canada  
+1 408 334 0554  
hal.levy@yole.fr

Chris YOUUMAN  
Eastern USA & Canada  
+1 919-607-9839  
chris.youuman@yole.fr

#### Asia Sales Office

Takashi ONOZAWA  
Japan & Rest of Asia  
+81 80 4371 4887  
onozawa@yole.fr

Mavis WANG  
Greater China  
TW +886 979 336 809  
CN +8613661566824  
wang@yole.fr

Peter OK  
Korea  
+82 10 4089 0233  
peter.ok@yole.fr

System Plus Consulting is specialized in the cost analysis of electronics from semiconductor devices to electronic systems.

A complete range of services and costing tools to provide in-depth production cost studies and to estimate the objective selling price of a product is available.

Our services:

- **STRUCTURE & PROCESS ANALYSES**
- **TEARDOWNS**
- **CUSTOM ANALYSES**
- **COSTING SERVICES**
- **COSTING TOOLS**
- **TRAININGS**

www.systemplus.fr  
sales@systemplus.fr

# TERMS AND CONDITIONS OF SALES

---

## 1. INTRODUCTION

The present terms and conditions apply to the offers, sales and deliveries of services managed by System Plus Consulting except in the case of a particular written agreement.

Buyer must note that placing an order means an agreement without any restriction with these terms and conditions.

## 2. PRICES

Prices of the purchased services are those which are in force on the date the order is placed. Prices are in Euros and worked out without taxes. Consequently, the taxes and possible added costs agreed when the order is placed will be charged on these initial prices.

System Plus Consulting may change its prices whenever the company thinks it necessary. However, the company commits itself in invoicing at the prices in force on the date the order is placed.

## 3. REBATES and DISCOUNTS

The quoted prices already include the rebates and discounts that System Plus Consulting could have granted according to the number of orders placed by the Buyer, or other specific conditions. No discount is granted in case of early payment.

## 4. TERMS OF PAYMENT

System Plus Consulting delivered services are to be paid within 30 days end of month by bank transfer except in the case of a particular written agreement.

If the payment does not reach System Plus Consulting on the deadline, the Buyer has to pay System Plus Consulting a penalty for late payment the amount of which is three times the legal interest rate. The legal interest rate is the current one on the delivery date. This penalty is worked out on the unpaid invoice amount, starting from the invoice deadline. This penalty is sent without previous notice.

When payment terms are over 30 days end of month, the Buyer has to pay a deposit which amount is 10% of the total invoice amount when placing his order.

## 5. OWNERSHIP

System Plus Consulting remains sole owner of the delivered services until total payment of the invoice.

## 6. DELIVERIES

The delivery schedule on the purchase order is given for information only and cannot be strictly guaranteed. Consequently any reasonable delay in the delivery of services will not allow the buyer to claim for damages or to cancel the order.

## 7. ENTRUSTED GOODS SHIPMENT

The transport costs and risks are fully born by the Buyer. Should the customer wish to ensure the goods against lost or damage on the base of their real value, he must imperatively point it out to System Plus Consulting when the shipment takes place. Without any specific requirement, insurance terms for the return of goods will be the carrier current ones (reimbursement based on good weight instead of the real value).

## 8. FORCE MAJEURE

System Plus Consulting responsibility will not be involved in non execution or late delivery of one of its duties described in the current terms and conditions if these are the result of a force majeure case. Therefore, the force majeure includes all external event unpredictable and irresistible as defined by the article 1148 of the French Code Civil?

## 9. CONFIDENTIALITY

As a rule, all information handed by customers to system Plus Consulting are considered as strictly confidential.

A non-disclosure agreement can be signed on demand.

## 10. RESPONSABILITY LIMITATION

The Buyer is responsible for the use and interpretations he makes of the reports delivered by System Plus Consulting. Consequently, System Plus Consulting responsibility can in no case be called into question for any direct or indirect damage, financial or otherwise, that may result from the use of the results of our analysis or results obtained using one of our costing tools.

## 11. APPLICABLE LAW

Any dispute that may arise about the interpretation or execution of the current terms and conditions shall be resolved applying the French law.

If the dispute cannot be settled out-of-court, the competent Court will be the Tribunal de Commerce de Nantes.